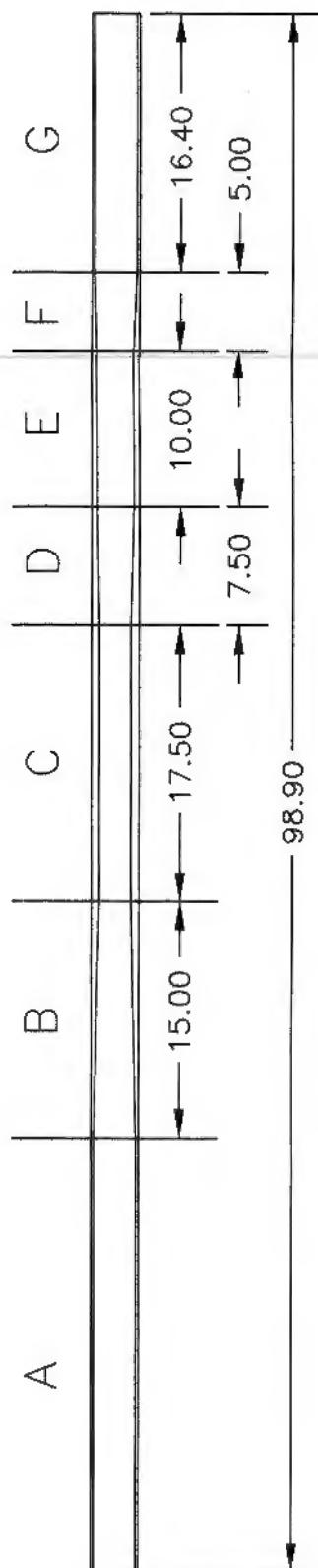




MACHINING DETAIL

MACHINING NOTES



## DRILLING DETAIL

SCENEPAI NOTES:

MAKE FROM D2792 EXTRUSION  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
BREAK ALL SHARP EDGES 0.010 TO 0.020

RELEASED  
1988 25 AS

A	98.08.13	NEW ISSUE	<b>DAR</b>
DESIGN BY		DRAWN BY	
CHECKED		APPROVED	
DATE	98.08.13	DRAWING NO.	D2786
		TITLE	427 STANDARD